CRANE MONITORING SYSTEMS
EARLY BEGINNINGS
Rayco Electronic System Limited was founded in 1979 (40 years) following the registration of the newly patented Range Limiting Device (Work area definition or zone access control) for lifting equipment such as lattice and telescopic cranes and excavators.

In 1933, The B&A Engineering Company Limited was founded on the release of the first UK – Factorate Inspectorate Approval Certificate for Cranes in order to commercialize the newly patented Load Moment Indicator (Rated Capacity Indicator/Limiter) invented by Major Hamilton Neil Wylie.

COMING TOGETHER
In 1994, Rayco increased its presence in the Heavy machinery Instrumentation Market by Acquiring B&A. Through the combined expertise, experience and passion of the employees, the Company was able to enhance its state-of-the-art technologies in line with the evolution of the machines and the market expectation.

TODAY’S RAYCOWYLIE
RaycoWylie’s corporate headquarters are located in Quebec City, Canada where you will find administration, manufacturing, engineering and research & development. All the offices including the head-office and the branch offices in the United Kingdom, United-States and new ones opened in Singapore in 2016 and Cairo, Egypt in 2017, have inventory and offer sales, services and technical support.

RaycoWylie is a world leader in heavy equipment monitoring systems. Its key areas of expertise lie in the development and installation of simple indicators or complex devices, easy to use and made to help our customers get their jobs done safely, efficiently and on time.

Among numerous applications, the company boasts state of the art rated capacity indicators specifically designed for offshore platforms, in compliance with classified zones. RaycoWylie excels in providing custom solutions for the ever demanding offshore industry, a field where they have been a major global provider for decades.

RESEARCH & DEVELOPMENT
RaycoWylie are driven by innovation, with product and software development an unceasing priority. Whether designing or improving systems for a specific bespoke machine, fully integrated systems with leading manufacturers or focusing on refining the current technology ranges, our R&D engineers work constantly to help improve reliability, reduce cost, and incorporate developments in international standards.

Our development engineers constantly review and evolve the current range, incorporating the best of innovative technologies into each; further driving the high standards RaycoWylie upholds. From microcranes to some of the world’s largest heavy lift barges, our engineers have developed monitoring systems which have revolutionised them all. This approach has left us with an ever increasing pool of knowledge to help us to continue driving crane systems into the future.

OUR PRODUCTS
Providing holistic monitoring systems for all categories of cranes, the current product range includes the i4000, R180, R147, i4300 and i4500 series of systems. At the heart of all the current systems are simple, intuitive controls and straight-forward, precise procedures to operate and calibrate systems. Integrating advances in technology, the i4000, i4300 and i4500 series also utilise USB connectivity to make the transfer of calibration files, load charts, software and more, easier than ever before.

The complete range of systems is designed for practical use, without the need for specialist hardware or software, with calibration and operation performed through the display itself.
The i4500 series of systems (i4500, i4507 and i4510) were first brought into production in 2013. These systems have been developed to meet the ever-demanding regulations and standards of the crane and lifting industry while maintaining simple, clear information for the operator.

Utilising a full colour display in 4.3", 7" and 10.4" models mean there is always an option to suit your requirements. This coupled with self-diagnostics, operator usability, and ease of calibration keeps the i4500 series ahead of the competition. The systems use the CAN bus J1939 protocol to communicate with each interface, constantly monitoring all the cranes’ sensors to give clear accurate information to the operator, the CAN bus network also allows huge amounts of flexibility allowing you to add or remove sensors when required at any time throughout the life of the equipment. The i4500 series of systems are one of the first systems capable of utilising both wired and wireless sensors, i4500 systems can have the RaycoWylie CAN bus wireless gateway added to the circuit to enable communication with multiple wireless sensors.

The i4500 series has been developed with your crane in mind, whether it’s a 5te telescopic mobile, 100te crawler, 80m luffing tower, 10te flat top tower, swan-neck tower, port crane, barge crane, rail crane or even a complete bespoke machine the i4500 series from RaycoWylie will have the solution for your machine.

Application specifics are detailed on the coming pages, however, as our team in R&D are constantly developing the systems if there is anything not shown in the brochure please contact us to discuss your requirements as we may be able to help.

**USER FRIENDLY**
- Centralised information on one screen
- Colour screen
- High resolution LCD Screen readable in direct sunlight
- Night mode images
- Operator selected units
  - m/te, m/kg, ft/klbs, ft/tons, ft/long tons, ft/lbs
- Camera input ready (only available on 4507 & 4510)

**FLEXIBILITY**
- Engineered to fit all applications
- Multilingual interface for international use
- Choice of 10 languages
- Tactile button interface with simple intuitive icons
- Compatible with many CAN bus sensors
- Compatible with both wireless and wired sensors

**DESIGNED FOR SERVICEABILITY**
- Load chart, software and calibration file with transfer via USB stick
- CAN bus communication link
- Utilising top quality Deutsch connectors and industry standard M12 5 pin connections
- Quick and easy to install and calibrate
- Ultra fast calibration using pre-entered weight data for all attachments

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Model</th>
<th>Display Size</th>
<th>Screen Resolution (pixels)</th>
<th>Display Rating</th>
<th>Accuracy (of rated capacity)</th>
<th>Operating Temperature</th>
<th>Extended Temperature</th>
<th>Supply Voltage</th>
<th>CAN bus Protocol</th>
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</thead>
<tbody>
<tr>
<td>4500</td>
<td>4.3&quot; (16/9 ratio)</td>
<td>480x272 pixels</td>
<td>IP67</td>
<td>In accordance with SAE J159</td>
<td>-20°C to 70°C</td>
<td>-40°C to 70°C</td>
<td>11 to 36 vdc</td>
<td>J1939 (CAN Open also available)</td>
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<tr>
<td>4507</td>
<td>7&quot; (16/9 ratio)</td>
<td>800x480 pixels</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4510</td>
<td>10.4&quot; (4/3 ratio)</td>
<td>800x600 pixels</td>
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</tbody>
</table>

**PERFORMANCE**
- Compliant with current international standards
- Self diagnostic mode
- Fault log
- Event recorder
- Optional Datalogger
- Inbuilt operator audible and visual warnings
**i4500 MOBILE**

i4500 mobile crane applications can vary massively depending on your specific requirements. From basic kits utilising CAN bus sensors to monitor load, boom angle and boom extension to more complex systems including multiple reeling drums, hydraulic luffing jibs and more. The i4500 series and its software are perfectly suited to mobile cranes and the needs of their owners and operators.

The software has been developed to make operation, calibration and fault finding as fast and simple as practically possible. This is done through listening to the needs and recommendations of our customers, from flexible calibration points, Centre of Gravity calculations for attachments, USB connectivity, the ability to add extra sensors when and if required mean the clean, intuitive software is easy and simple for both operators and engineers to use.

**OPTIONS**

- Load
- Angle
- Relay controller
- Extension
- Over hoist input (ATB)
- Boom tip wind speed
- XY chassis angle
- Slew encoder
- Camera inputs
- Data logger
- Virtual wall range limiting
- Outrigger position monitoring
- Travel monitoring
- Hook height monitoring
- Rope pay-out monitoring
- CAN bus wireless gateway (868Mhz or 915Mhz)

**Install of i4500 to a carry deck crane – USA**

**i4500 CRAWLER**

Crawler cranes, similar to mobiles, come in all shapes and sizes, whether it is a 5te telescopic, 120te lattice or 50te telescopic with outriggers the i4500 series has a solution. The ability to recondition and reuse existing load sensors to minimise the financial impact of needing a new system coupled with intuitive controls, simple calibration procedures, outstanding functionality and excellent customer support mean the i4500 series is the unit for your crane. From a basic system comprising of display, relay controller, boom angle sensor, load interface and load cell to roped luffing fly jibs and more. This leaves the i4500 series the perfect choice for your machine.

Using centre of gravity calculations for attachments has removed the need to calibrate every attachment and reduce the calibration time required on site. With load calibration interpolation between boom lengths of up to 15m, new easy to use deflection, load and friction compensation calibrations means the i4500 series calibration can be completed faster and with more accurate results than ever before.

The software has been developed to make operation, calibration and fault finding as fast and simple as practically possible. This is done through listening to the needs and recommendations of our customers, from flexible calibration points, Centre of Gravity calculations for attachments, USB connectivity, the ability to add extra sensors when and if required mean the clean, intuitive software is easy and simple for both operators and engineers to use.

**OPTIONS**

- Load
- Angle
- Relay controller
- Extension
- Over hoist input (ATB)
- Boom tip wind speed
- XY chassis angle
- Slew encoder
- Camera inputs
- Data logger
- Virtual wall range limiting
- Outrigger position monitoring
- Travel monitoring
- Hook height monitoring
- Rope pay-out monitoring
- CAN bus wireless gateway (868Mhz or 915Mhz)

**Install of i4507 to lattice crawler crane – Malta**
RaycoWylie have worked extensively with tower crane specialists and invested heavily to develop a truly flexible and versatile system that is perfectly suited to all types of tower cranes and their markets.

The software has been developed to work with a variety of sensors, integrating trolley position, jib angle, hook height, hoisting speed, actual load, working radius, wind speed, data-logging, anti-collision, travel monitoring (rail mounted cranes), boom tip/hoist/hook view camera view, 3D work area limitation, and remote control interfacing.

The systems have multiple input and output configurations allowing separate wind speed and overload alarms/warnings, inputs from existing moment sensors, 2/3 parts of line selection, free slew conditions and more.

Systems can be customised to suit your budget and requirements from utilising existing sensors to upgrading with CAN bus sensors the i4500 tower crane series can handle it all.

With clear, easy to read display, intuitive system controls, step-by-step calibration procedures, state of the art diagnostics, CAN bus communication, USB connectivity, intuitive system controls, step-by-step calibration procedures, state of the art diagnostics, CAN bus communication, USB connectivity, CAN bus wireless gateway (868Mhz or 915Mhz), the i4500 tower crane series is the choice of operators and cranes owners worldwide.

The RaycoWylie i4500 tower crane systems, this removes the need for a second set of sensors being installed on the crane and reduces installation and setup time significantly. Both the i4507 and i4508 systems are suitable for new and retrofit installations.

Working with industry experts RaycoWylie have produced one of the simplest, most detailed and versatile anti-collision systems on the market, the system is designed to be intuitive for both the operator and installer to use.

The system can simultaneously monitor up to twenty one cranes on the jobsite as well as site obstructions and prohibited working areas.

The RaycoWylie i4508 anti-collision system is fully compatible with the RaycoWylie i4507 load indicator systems, this removes the need for a second set of sensors being installed on the crane and reduces installation and setup time significantly. Both the i4507 and i4508 systems are suitable for new and retrofit installations.

When used with the i4507 the anti-collision and load indicator information are displayed via the i4507 display, this reduces hardware in the crane cabin and provides the operator with all the information on one clear screen.

The i4508 anti-collision system is also available as a standalone unit (without the need for an existing i4507 system) for new and retrofit installations.

The i4508 anti-collision system is also available as a standalone unit (without the need for an existing i4507 system) for new and retrofit installations.

The RaycoWylie i4508 is the latest top of the range, cost effective, user friendly tower crane anti-collision system available. Get in touch with one of our tower crane specialists for more information.
The i4500 knuckle boom system is one of the newest applications to the range. The knuckle boom components and software have been designed specifically for the offshore marine and other harsh environments.

The system is designed to be as flexible as possible incorporating X/Y (list/trim) sensors, pressure transducers, hoist load sensors, multiple angle sensors, boom extension sensors, slew position sensors, audible and visual warnings and wireless connectivity (custom applications). By using the for mentioned range of sensors the i4500 knuckle boom series is not just limited to being a load indicator system, it can also work as a full virtual wall range limiting system, height limit system and X/Y limit system.

Our R&D department are constantly developing both software and hardware meaning the capability of the i4500 continues to increase.

The software has been developed to make operation, calibration and fault finding as fast and simple as practically possible. This is done through listening to the needs and recommendations of our customers. From flexible calibration points, USB connectivity, the ability to add extra sensors when and if required mean the clean, intuitive software is easy and simple for both operators and engineers to use.

### OPTIONS

- Load
- Angle (multiple)
- Relay controller
- Extension
- Over hoist input (ATB)
- Wind speed
- XY (List/Trim) angle
- Slew encoder
- Camera input
- Data logger
- Virtual wall range limiting
- Rope pay-out monitoring
- CAN bus wireless gateway (868Mhz or 915Mhz)

Port and barge mounted cranes come in a variety of shapes and sizes, the i4500 has been designed with the flexibility to suit almost every application. From the smallest single hoist material handling cranes to multi hoist heavy lift barges the i4500 has the capability. Using the latest in sensor technology and CAN bus communication the systems can be quickly installed and calibrated.

Supporting numerous sensors the i4500 system can be used to monitor load, safe working load, radii, boom angle, over hoist conditions (anti-two blocks), X/Y (list/trim angles), camera inputs, data logging, wind speed, slew position, virtual wall range limiting, hook height and hoist rope pay out monitoring to mention a few.

RaycoWylie also have the ability to customise systems to your exact requirements, with a team of dedicated experienced personnel we are always happy to work to find the perfect solution for your crane.

### OPTIONS

- Load
- Angle
- Relay controller
- Extension
- Over hoist input (ATB)
- Wind speed
- XY (List/Trim) Angle
- Slew encoder
- Camera inputs
- Data Logger
- Virtual wall range limiting
- Hook height monitoring
- Rope pay-out monitoring
- Travel monitoring
- CAN bus wireless gateway (868Mhz or 915Mhz)

Install of i4507 on barge mounted crane – UK
RaycoWylie are proud to introduce the successor to the W2245. Brought specifically to the market as a cost effective solution the i4300 boasts a 4.3” full colour screen, USB connectivity, on screen calibration and CAN bus J1939 communication.

The i4300 will bring your machine up to date with a simple clear display, easy to follow calibration procedures and state of the art diagnostics. Fully calibrated via the display itself helps reduce the cost of expensive laptops or specialist programming tools. The calibration is quick and simple, using the centre of gravity data to calibrate attachments saving time and lengthy calibration procedures. Although the i4300 is the cost effective solution, RaycoWylie do not hold back on its quality, with all sensors and the display itself being a minimum of IP67 the i4300 is built to last.

The i4300 crane system supports multiple sensors including boom angle / length sensor, two load sensors and relay controller. The i4300 system is available for single reel telescopic cranes (hoist or total moment sensing) and Lattice boom cranes (hoist sensing).

- Engineered to fit standard applications
- Multilingual
- Tactile button interface with simple intuitive icons
- Self-diagnostic mode
- Fault log

FEATURES
- Continuous display of Load, Hoist, Parts of line, Radius, Boom length, Boom angle and % of maximum capacity.
- Diagnostic menu and continuous error detection and recording
- Audible and visual alarms indicating two-block, load limit conditions
- Operator adjustable low, high angle, length, height and radius limits
- Optional lock-out for load, A2B
- Easy calibration via keypad. No additional programming hardware necessary
- Quick and easy installation
- USB file transfers
- Multi-language
- Selectable units
- Upgradable to the i4500 LMI Series

TECHNICAL DATA

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Display Size</td>
<td>4.3” (16/9 ratio)</td>
</tr>
<tr>
<td>Screen Resolution</td>
<td>480x272</td>
</tr>
<tr>
<td>Display Rating</td>
<td>IP67</td>
</tr>
<tr>
<td>Accuracy (of rated capacity)</td>
<td>In accordance with SAE J159</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-20°C to 70°C (-4°F to 158°F)</td>
</tr>
<tr>
<td>Extended Temperature</td>
<td>-40°C to 70°C (-40°F to 158°F)</td>
</tr>
<tr>
<td>Supply Voltage</td>
<td>11 to 36 vdc</td>
</tr>
<tr>
<td>CAN bus Protocol</td>
<td>J1939</td>
</tr>
</tbody>
</table>

USER FRIENDLY
- Centralised information on one screen
- Colour screen
- High resolution LCD Screen readable in direct sunlight
- Night mode images
- Operator selected units
- m/te, m/kg, ft/lbs, ft/tons, ft/long tons, ft/lbs

FLEXIBILITY
- Engineered to fit standard applications
- Multilingual
- Tactile button interface with simple intuitive icons

DESIGNED FOR SERVICEABILITY
- Load chart, software and calibration file with transfer via USB stick
- CAN bus communication link
- Utilising top quality Deutsch connectors and industry standard M12 5 pin connections
- Quick and easy to install and calibrate
- Ultra fast calibration using pre-entered weight data for all attachments

PERFORMANCE
- Self-diagnostic mode
- Fault log
- Inbuilt operator audible and visual alarms
The i4000 is a multi-application indicator for use with different sensors, monitored independently. The range of sensors currently include, load, angle, extension, X/Y angle, slew and wind speed. The range of sensors compatible with the i4000 is continually developing. Unlike the i4300 and i4500 series, the i4000 has no programmed load charts.

It is best suited to fixed capacity machines. Still boasting the latest CAN bus communication, high quality components and colour screen the i4000 is ready to meet the needs of your indicator system.

The i4000 wireless system boasts a dipole aerial on the display controller for increased signal strength and range, 3.5” colour screen, constant battery monitoring of all wireless sensors, adjustable limits and even the possibility to combine wireless and wired sensors. The i4000 wireless system also contains an internal event recorder which is downloadable via USB and an on screen previous hours wind speed graph.

The i4000 is a fully versatile system which can be supplemented with new sensors as the system grows with your requirements.

### TECHNICAL DATA

<table>
<thead>
<tr>
<th>i4000</th>
<th>Wireless Multipurpose Indicator</th>
</tr>
</thead>
<tbody>
<tr>
<td>Display Size</td>
<td>6.15” x 3.56” x 2.36” (15.61cmx9.03x5.99cm)</td>
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<tr>
<td>Screen Size</td>
<td>3.5” LCD Colour Screen</td>
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<tr>
<td>Screen Resolution</td>
<td>320x240</td>
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<tr>
<td>Display Rating</td>
<td>IP67</td>
</tr>
<tr>
<td>Supply Voltage</td>
<td>10 to 30 Vdc</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-20˚C to 70˚C (-4˚F to 158˚F)</td>
</tr>
<tr>
<td>Extended Temperature</td>
<td>-40˚C to 70˚C (-40˚F to 158˚F)</td>
</tr>
<tr>
<td>CAN bus Protocol</td>
<td>J1939</td>
</tr>
<tr>
<td>Relay Output</td>
<td>1 (2.5mA)</td>
</tr>
</tbody>
</table>

### FEATURES

- Diagnostic menu and continuous error detection and recording
- Inbuilt audible and visual alarms indicating two-block load limit conditions and range limit conditions
- Easy calibration via keypad. No additional programming hardware necessary
- Quick and easy installation
- USB file transfers
- Multi-language
- Selectable units
- Upgradeable to the i4500 LMI Series

- Diagnostic menu and continuous error detection and recording
- User friendly intuitive display with inbuilt audible and visual alarms
- Easy calibration via keypad. No additional programming hardware necessary
- Quick and easy installation
- USB file transfers
- Multi-language
- Selectable units
- Using 915Mhz or 868Mhz for increased range and signal reliability
- Dipole antenna
- Easy installation and sensor replacement
- Estimated 1 year battery life for wireless sensors
- Wind speed data logger

- Inbuilt audible and visual alarms indicating two-block, load limit conditions and range limit conditions
- Quick and easy installation
- USB file transfers
- Multi-language
- Selectable units
- Using 915Mhz or 868Mhz for increased range and signal reliability
- Dipole antenna
- Easy installation and sensor replacement
- Estimated 1 year battery life for wireless sensors
- Wind speed data logger
**R180 WIRELESS WIND SPEED INDICATOR**

The R180 is the cost effective, easy to install and simple to use wireless wind speed indicator.

With an inbuilt relay output to trigger an external alarm, internal audible and visual operator warnings, clear LCD display, low battery warning and the ability to display the speed in various units of measurement. The RaycoWylie R180 is the answer to your wind speed indication needs.

**FEATURES**

- Direct Sequence spread spectrum transmission technology for an enhanced range of operation and better RFI resistance (2.4 GHz transceivers)
- Internal antenna on sensor, which means low susceptibility to damage
- Selectable units MPH, KM/H, M/S
- Display and sensor pre-calibrated
- Easy installation and sensor replacement
- Uses lithium 'D' Battery
- Battery life: up to 1 year (low battery warning)
- User friendly display
- Pre-set limits with audible and visual warning
- CE compliant

**TECHNICAL DATA**

<table>
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<tr>
<th>Feature</th>
<th>R180</th>
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<tbody>
<tr>
<td>Display Size</td>
<td>4.69&quot;x3.13&quot;x2.13&quot;</td>
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<tr>
<td>Display &amp; Sensor Rating</td>
<td>IP67</td>
</tr>
<tr>
<td>Supply Voltage</td>
<td>10.2 to 30vdc</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-30°C to 70°C (-22°F to 158°F)</td>
</tr>
<tr>
<td>Relay Output</td>
<td>1 (500mA)</td>
</tr>
<tr>
<td>Accuracy</td>
<td>&lt;0.2 mph for the range</td>
</tr>
<tr>
<td></td>
<td>10mph to 55mph</td>
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<tr>
<td>Operating Range</td>
<td>up to 100m</td>
</tr>
</tbody>
</table>

**R147 WIRELESS ANTI-TWO BLOCK INDICATOR**

The R147 wireless over hoist limit system is an easy to install cost effective solution to monitor an over-hoist situation.

With an inbuilt relay output to trigger a motion cut function, internal audible and visual operator warnings, clear LCD display and low battery warning.

The R147 is suited to those applications where running cables is not desired.

**FEATURES**

- Direct Sequence spread spectrum transmission technology for an enhanced range of operation and better RFI resistance (2.4 GHz transceivers)
- Internal antenna on both the display and sensor, which lowers susceptibility to damage
- Easy installation and sensor replacement
- Uses lithium 'AA' Battery
- Battery life: up to 1 year (low battery warning)
- User friendly display
- Pre-set limits with audible and visual warning
- One display can be used with two sensors for multi hoist applications

**TECHNICAL DATA**

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<thead>
<tr>
<th>Feature</th>
<th>R147</th>
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<tbody>
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<td>Supply Voltage</td>
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<td>Operating Temperature</td>
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<tr>
<td>Relay Output</td>
<td>1 (500mA)</td>
</tr>
<tr>
<td>Operating Range</td>
<td>up to 100m</td>
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</table>

**METAL CASE**

Wireless anti-two block switch
**LOAD LINKS & SHACKLES**

At RaycoWylie we have a variety of load links. Both wired and wireless models are available in a range of capacities 6.5te to 500te. All load links are manufactured from high grade aluminium and designed for ease of installation and transportation.

Heavy duty transport cases are available for all load links.

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**LOAD SHACKLES**

RaycoWylie now offer a variety of heavy duty load shackles. Both wired and wireless models are available in a range of capacities from 25te to 2000te. Load shackle pins are constructed from 17-4 stainless steel, for strength and reliability.

Heavy duty transport cases are available for shackles up to 55.0te capacity.

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### TECHNICAL DATA

<table>
<thead>
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<th>Feature</th>
<th>Specification</th>
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<tr>
<td>Display Size</td>
<td>7.9&quot; x 3.75&quot; x 1.2&quot; (20cm x 9.5cm x 3cm)</td>
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<tr>
<td>Screen Size</td>
<td>8 Digit LCD 2.6” x 0.6” (65mm x 15mm)</td>
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<td>Display Rating</td>
<td>IP66</td>
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<tr>
<td>Sensor Rating</td>
<td>IP66</td>
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<tr>
<td>Display Estimated Battery Life</td>
<td>60 hours continuous use</td>
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<tr>
<td>Display Battery Type</td>
<td>3 x AA</td>
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<td>Operating Temperature</td>
<td>-10°C to 40°C</td>
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<tr>
<td>Safety Factor</td>
<td>5:1</td>
</tr>
</tbody>
</table>

### FEATURES

- Internal antenna on display, lowering susceptibility to damage
- Zero, Tare and peak hold controls on display
- Available in 433MHz and 900MHz
- User friendly display
- Operating range: 300m
- Display and sensor pre-calibrated
- Wireless load cells use standard AA batteries

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### TECHNICAL DATA

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<td>6&quot; x 3.5&quot; x 1.2&quot; (15cm x 9cm x 3cm)</td>
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<td>Screen Size</td>
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<td>Display Rating</td>
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<tr>
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<td>Safety Factor</td>
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</table>

### FEATURES

- Internal antenna on display, lowering susceptibility to damage
- Zero, Tare and peak hold controls on display
- User friendly display
- Operating range: 200m
- Display and sensor pre-calibrated
- Wireless load cells use standard batteries

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Raycowylie offer the W890 range of load shackles, ranging in capacity from 6.5te to 35.0te. The load pins are manufactured from 17-4 stainless steel for strength and reliability, these shackles should be used with the appropriate bobbin to ensure the load is directly applied to the centre of the load pin therefore giving the most accurate results.

All load shackles are available with heavy duty transport cases.
Camera systems are fast becoming a standard sight in crane cabs. Cameras are used for many different reasons, RaycoWylie have developed the i4507 and i4510 systems to accept multiple camera inputs. This reduces the amount of cab space taken up by screens and allows the operator to view load critical data on the same screen as his camera. The i4500 systems have the ability to function with numerous camera system manufacturers, whether you’re looking for a hook view, load view, rear view, or winch view camera RaycoWylie are ready to help.

RaycoWylie also offer stand-alone camera systems to suit your requirements.

### HC-180 Hook View Camera

- IP65 enclosure with impact resistant camera housing, magnetic mount, safety lanyard and wireless transmitter
- 2.4GHz directional antenna
- Supplied with 9.7” display with heavy duty suction cup mounting
- Supplied in heavy duty transport/storage case
- One of the fastest camera systems to install and remove
- Full installation and setup instructions included
- 700 TVL camera for reliable, flicker free, minimal delay feedback
- Rechargeable battery: Estimated battery life 12-20 hours conditions depending
- Battery recharge time: Estimated 3-4 hours conditions depending (additional battery packs available)
- Wireless range 300-450m (1000-1500ft)
- Storage temperatures -40°C to +50°C (-40°F to 122°F)
- Operating temperatures -10°C to +50°C (14°F to 122°F)
- Camera/enclosure size 230x205x180mm (9”x8”x7”)
- Approximate camera/enclosure weight 6kg (13lbs)
- CE Compliant

### Sensors & Spares

Sensor options and system configurations are becoming a never ending list for RaycoWylie. Our R&D departments are constantly looking ahead to meet the requirements of the next project whilst ensuring price and quality remain at the forefront of RaycoWylie values.

### Sensors

#### Load Pins

Load pins come in all sizes to suit a full range of applications, from a tiny 1k pin installed to a 4” dynamometer to 100+te pins custom made to fit your machines existing dimensions.

#### Load Links

A full range of load links are also available and again our engineers are ready to find the load link which best suits your machines requirements. From 1+te links up to 50+te our engineers are ready to help, we can also supply load tested side plates and pins to ensure your installation goes to plan.

#### Pressure Transducers

Pressure transducers are available with a variety of outputs, mV, 4-20 mA or J1939 CAN bus. Transducers can be supplied with a range of different hydraulic fittings to suit your machine.

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#### Wind Speed Sensors

Knowing an accurate windspeed is considered essential information for many crane manufactures, owners, customers and operators and can be required for the safe use of the crane. RaycoWylie offer a range of windspeed sensors, from the R180 wireless stand alone unit to fully integrated windspeed into the latest of systems, windspeed is now an option on all i4500 series systems.

#### 3 Sheave Dynamometers

The 33Y series are available in three sizes 4”, 6” and 8”, to suit rope sizes from 12-38mm as standard and are available in either Mild or Stainless Steel. Dynos can be supplied with amplifiers, junction boxes or CAN bus load interfaces and can be mounted vertically or horizontally on either fixed or pantograph mountings which are all available from RaycoWylie.

#### CAN Bus Encoders

Used to monitor any rotation based input the CAN bus encoders consistently provide an accurate measurement. Whether used to monitor slew angle for slew specific load charts, range limiting, work area limitation, hook height and direction, trolley position or hoist rope pay out this new range of encoders is perfect for your application.
**ANGLE SENSOR**
The voltage based 33A0001 angle sensor is a tried and tested 0-5v non potentiometric angle sensor, this means your old worn out pot can now be replaced by this robust angle sensor.

**CAN BUS ANGLE SENSOR**
CAN bus angle sensors housed in a IP66 cast aluminium enclosure this means the new angle sensor is ready for anything. Simply set which side of the boom the sensor is fitted and set the zero point and you’re ready to work. Sensor calibration has never been easier.

**X/Y ANGLE SENSOR**
Used for a variety of applications to monitor chassis tilt of the machine, the RaycoWylie X/Y sensor is sturdy yet simple to install.

**A2B SWITCH**
Available in both aluminium and stainless steel the latest anti-two block / over hoist switches are built to last. Exposed to the harshest of weathers, RaycoWylie switches have been manufactured to the highest of standards and are perfect for new and retrofit applications.

**CAN BUS LOAD INTERFACES**
CAN bus load interfaces can now be used to convert either mV or mA signals into CAN bus. This has opened the opportunity to reuse sensors and therefore minimise the cost to upgrade or renew your system.

**GPIO 33M0106**
The general purpose input/output interface is used for a variety of applications. From switch inputs to converting analog signals to CAN bus the GPIO is as flexible as they come.

**LIGHTS AND ALARMS**
Warning lights and alarms are some of the most important components to any system, RaycoWylie utilise a full range of both audible and visual alarms. Taking advantage of the latest LED technology means lights are not only brighter but also last longer than ever before.

**WIRELESS GATEWAY**
The CAN bus wireless gateway is available in 868Mhz and 910Mhz versions and can be added to the i4500 series of systems to enable wireless communication between the system and external sensors. This makes the i4500 series one of the world’s first hybrid crane monitoring systems with almost endless possibilities.

**ANTI-COLLISION SYSTEM**
The tower crane anti-collision system can be added to existing i4507 tower crane system or can be provided as a standalone i4508 anti-collision system. Both systems are suitable for new and retrofit applications, talk to RaycoWylie today to find out more.

**RADIO REMOTES**
Remote controls are rapidly becoming a popular option offered by both crane manufacturers and retrofit suppliers, to meet the need for operators to constantly monitor safety critical information. RaycoWylie has collaborated with several of the top radio remote manufacturers in the industry and are always happy to collaborate with new companies and your chosen remote control supplier.

**DATA LOGGER**
Dataloggers are rapidly becoming a standard requirement for all working in the crane industry. RaycoWylie have developed the i4500 series logger and its software to be more user friendly than ever before. From the USB download procedure which removes the need for heavy or specialist equipment to the user friendly software supplied to all who purchase the datalogger option, RaycoWylie are always happy to help interpret any datalogger information.

**CAMERAS**
Cameras, whether winch view, rear view, boom tip or even hook view are becoming a popular tool to aid in the operation of cranes. This is why RaycoWylie now offer an integrated camera option on the i4507 and i4510 systems. On these larger screens it is possible to clearly view the camera and all critical load information on one screen. Take the chance to save money and cab space by adding the camera option to your new RaycoWylie system.

For boom tip and hook block cameras RaycoWylie have collaborated with some of the biggest names in the industry and are always happy to work with your chosen camera supplier.

**33R4000 SERIES**
With an extension range of up to 12m the 33R4000 series is a high quality compact reeling drum perfectly suited to smaller machines. The CAN bus version can house boom angle sensor, boom extension pot and up to 4 sliprings.

**33R6000 SERIES**
This is the medium sized reel and is the most suited to a wide variety of machines with a boom extension capacity up to 24m. Available with either CAN bus or voltage based sensors and the ability to house up to 4 sliprings the 33R6000 series is perfect for most applications.

**33R2000 SERIES**
The 33R2000 drums are the largest of the range, servicing machines with a boom extension of up to 46m and available with voltage based sensors which can be easily converted to CAN bus through a CAN interface and up to 4 slip rings. The 33R2000 series is ready for the bigger machine in your fleet.

**33R6000 SERIES**
The 33R6000 series is a high quality compact reeling drum perfectly suited to smaller machines. The CAN bus version can house boom angle sensor, boom extension pot and up to 4 sliprings.

**CAN BUS ANGLE SENSOR**
CAN bus angle sensors housed in a IP66 cast aluminium enclosure this means the new angle sensor is ready for anything. Simply set which side of the boom the sensor is fitted and set the zero point and you’re ready to work.
OUR SALES PROMISE

- Available products and parts at all times
- Fast and simple installation and calibration
- Reliability and quality you can count on
- Advice and support, when you need it the most
- Fast delivery, when time counts
- Adaptable, versatile systems and products
- All systems are designed to be user-friendly
- All RaycoWylie products are certified to meet your requirements.
- Priced right for tremendous value

SYSTEMS TO SUIT YOUR EQUIPMENT

- Swan Neck Crane
- Overhead Crane
- Crawler Crane
- Rough Terrain Crane
- Flat Top Tower Crane
- Boom Truck Crane
- Port Crane
- Spider/Deck Crane
- Mobile Crane
- Knuckle Boom Crane
- Offshore Crane
- Special Applications
- Winch Systems
- Wind Speed Systems
- Telescoping Crane
- Anti-Collision Systems
- Luffing Tower Crane
- Camera Systems
- Data-Loggers
- Spares
- Other Heavy Machinery